



Dart Aerospace Ltd.
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Canada

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C3-7-2

Job Sheet 198336

Part No: C3-7-2

Job Qty: 34 pcs

Part Name: Lock Bumper



Part Weight: 0 lbs

Job Created: 7/25/19

Due Date: 9/16/19

Type: Stock

Status: New

Priority: Medium

Job Tracking No:

Created By: Jennifer Renwick

Description:

Note: DWG C3-7-2 Rev A IPP Rev A 18.04.02 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run		Workcenter/Supplier		Sign-off
					Hrs	Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	34 pcs	9/16/19	0.00	3.40		Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	34 pcs	9/16/19	0.00	0.00		QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	34 pcs	9/16/19	0.00	0.00		Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		

ART

OSPACE

No: S214422

7-2

98336

Batch: S214422

Date: 09/17/19

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Container No: S214422



Part: C3-7-2

Job No: 198336

Serial No/Batch: S214422

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 09/17/19

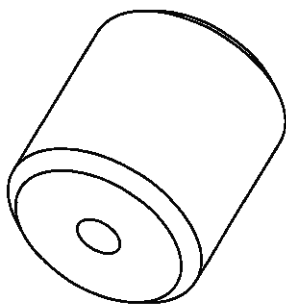
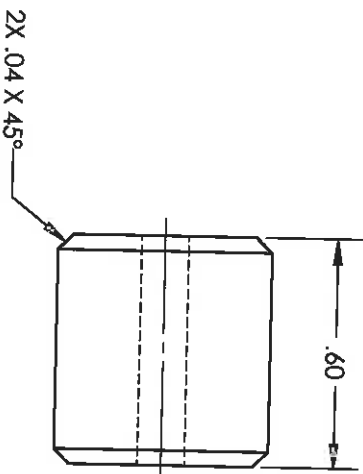
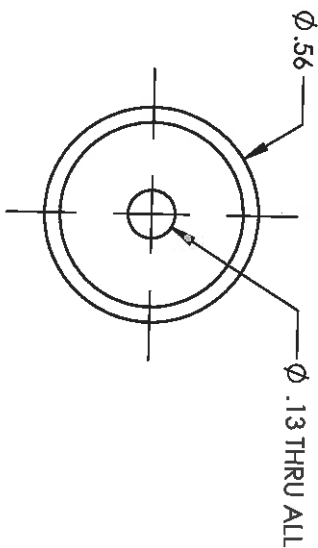
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				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	34 pcs	9/16/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	8-88
				QC 21 - SA - 53	
Part Op 110 - Small Fab - 1-Mix 80A liquid urethane using base and activator as per manufacturer instructions. A/R; Descriptions: M <u>5170536</u> EXP <u>10-9-2019</u> 3-Pour into appropriate mold. 3-Let cure as per manufacturer instructions. Time: <u>11:30</u> Date: <u>09-11-19</u> 4-Remove from mold. 5-Chamfer ends as per DWG. 6-Debur if required. 120 - QC5- Inspect part completeness to step on W/O 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
8644K12	80A Liquid Urethane	.0340 pcs (.001 ea)	110-Small Fab - 1	<u>5170536</u>	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Small Fab - 1	8644K12	0	3	0	
Part Specifications					
Specifications could not be found.					

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REV		DESCRIPTION		DATE		INITIAL		APPROVED	
A	14-0111	CHD TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE. CHD DIMENSION TOLERANCE WAS $\phi .563$ IS $\phi .56$. WAS $\phi .125$ THRU ALL IS $\phi .13$ THRU ALL. WAS .000 IS .00.		8/7/2014		DJN		RW	



NOTE:
BAG & LABEL WITH BATCH NUMBER.

TITLE		LOCK BUMPER C3-HOOK	
DWG NO.		C3-7-2	
MTRL		POLYURETHANE	
UNLESS OTHERWISE SPECIFIED		DRAWN BY: CANAM	
DIMENSIONS ARE IN INCHES		APPROVED	
XXX ± .005		TREAT	
XX ± .01		FINISH	
X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 X 45°		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE		2:1	
DATE		11/18/2001	
SHEET		1 OF 1	

ASSY QTY	ASSY B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		C3-7-2	1	LOCK BUMPER	POLYURETHANE	POLYURETHANE	